

HT-31 / 2K wb EP-Primer (fast flexible)

application field: *anti-corrosion coating*

substrate: *metal substrates*

based on: **REC 19011**

Part A

Pos.	Raw Material	Amount	Product
1	Water (deion.)	11,94	solvent
2	ADDITOL® VXW 6208	3,52	dispersing agent
3	ADDITOL® VXW 6393	0,11	defoamer
4	Talcum IT-extra	9,06	filler
5	Kronos 2190	21,85	pigment
6	Bayferrox 3920	0,43	pigment
7	Bayferrox 306	1,17	pigment
8	EWO	23,82	filler
Addition under stirring			
Disperse with high shear rate for 20 min (10 m/s, 20°C // GFN <20µm)			
9	ADDITOL® VXW 6393	0,05	defoamer
10	Texanol	0,64	co-solvent
11	ADDITOL® VXW 6388	0,64	thickener
12	Methoxypropanol	1,07	solvent
*Premix pos. 11 – 12			
9	BECKOCURE® EH 2261w/41WA	24,90	amine/binder
12	TACorr MSW	0,60	corrosion inhibitor
	flashproTAC C4E	0,20	flash rust inhibitor
**adjust viscosity with water			
TOTAL		100,00	

Part B

BECKOPOX™ EP 387w/52WA	49,8	epoxid/binder
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